

CENTRO CERAMICO BOLOGNA

CENTRO DI RICERCA E SPERIMENTAZIONE PER L'INDUSTRIA CERAMICA VIA MARTELLI, 26 – 40138 **BOLOGNA** – TEL. 051/534015 – FAX 051/530085

TECHNICAL CHARACTERISTICS ACCORDING TO ANSI A 137.2 of Large format glass tiles various size, 8 mm thickness (2/7"). Vitrex spa

Note: transparent glass, decorated on the backside with glaze or precious metals or metallized on the surface.

Characteristics	Test method	Requirements ANSI A 137.2 - for glass tile only	Results (1) (Average value)
Water absorption	ASTM C 373	<i>≤ 0,5 %</i>	0,01 %
Breaking strength	ANSI C 648	Average Value > 337 lbf (1500 N)	808 PSI (3600 N)
Resistance to surface abrasion (PEI)	ASTM C 1027	As reported	Class 4
Linear Thermal exp. Coeff. x 10-6 K-1	ASTM C 372	As reported	8,5 – 8,6
Thermal shock	ANSI A 137.2 - § 7.9	Required	Pass
Crazing resistance (2)	ASTM C 424	Required	Pass
Resistance to freeze/thaw cycling	ASTM C 1026	Required	Pass
Bond strength ⁽³⁾	ASTM C 482	Dry≥150 PSI (1 N/mm²) Wet≥100 PSI (0,7 N/mm²)	Dry: 360 PSI (2,48 N/mm ²) Wet: 330 PSI (2,28 N/mm ²)
Chemical resistance	ASTM C 650	As reported	Pass
Stain resistance	ASTM C 1378	As reported	Cleanable
Dimensional regularity	ASTM C 499	Nominal size: $\pm 4\%$ Caliber range: $\pm 1,5\%$ Range 0,12 in (3,05 mm)	Complies
Warpage edge	ASTM C 485	± 1,50 %	Complies
Warpage Diagonal	ASTM C 485	<u>+</u> 1,50 %	Complies
Wedging	ASTM C 485	± 2,00 %	Complies
Static coefficient of friction (SCOF)	ASTM C 1028	As reported	More than 0,60 in dry and wet condition

⁽¹⁾ Test reports by Centro Ceramico Bologna

Centro Ceramico Bologna – Research and Experimentation Center for the Ceramic Industry – is the Italian national research structure for the ceramic industry sectors, as well as the official laboratory and test house for analysis, control and certification of ceramic products.

Centro Ceramico Bologna, on the basis of the accreditations received, is the official test laboratory specified for procedures for the granting of national and international quality marks for ceramic materials.

⁽²⁾ Amended as set out in ANSI A 137.2 - § 5.2.3.2

⁽³⁾ Bonding material: Adesilex P10 – Mapei.